# Fuel Consumption Optimization in Three-Dimensional (3D) Flight Planning Using Genetic Algorithm

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#### Abstract

Flight Planning is a document prepared by airline which consist of aircraft information, planned route, required fuel, carried load, weather forecast, etc. Optimization in flight planning aims in reducing fuel consumption to reduce cost and emission. The purpose of this research is to optimize the flight planning route in Three-Dimensional approach using Genetic algorithm.

The algorithm uses population size of 500 individuals that generated with 0.01 mutation rate, 100 generation cycle, and 20 elite sizes. The case study covers flights of Jakarta – Tanjung Pinang, Jakarta – Makassar, and Jakarta – Manado. The aircraft gross weights are analyzed to study the effect on the resulted flight route. The aircraft performance database from Flight Crew Operating Manual (FCOM) of A320 aircraft was used.

It is concluded that the algorithm able to find the optimal flight route at the range of cruise altitude from 35,000 to 39,000 ft. Results from Jakarta - Tanjung Pinang flight showed an average of fuel reduction of around 2.29% followed by Jakarta – Makassar flight with 13.28% and Jakarta – Manado flight with 15.68%. Although, the resulted altitude profile shows a fluctuation in the middle of route, in average it is a climb.

**Keywords**: 3D Flight Planning, Fuel Consumption Optimization, Genetic Algorithm, Flight Crew Operating Manual, Fuel Saving.

### 1. Introduction

Flight planning has been used by pilots to select the best route from departure airport to destination airport. With the recent Flight Planning application, it can predict the estimate time arrival, distance, speed, altitude, and how much fuel to be carried. Flight planning itself is the process of producing a flight plan to describe a proposed aircraft flight. It involves fuel calculation, to ensure that the aircraft can safely reach the destination, and compliance with air traffic control requirements, to avoid the risk of midair collision. The characteristics of different types of aircrafts also must be taken into account. For example, the fuel capacity, Engine Thrust, MTOW (Maximum Take-off Weight), the gross weight, etc.

Since, the emission gas produced by aircraft is also considered dangerous for the environment, reduction of fuel burn is become essential. Emissions generated by aircraft engines contains approximately 70% carbon dioxide (CO2), less than 30% water vapor (H2O) and less than 1% nitrogen compounds (NOx), carbon monoxide (CO), sulfur oxides (SOx) and others (Slamet, 2006). There are many ways to reduce emissions on aircraft, one of which is to reduce excessive use of aircraft fuel. (SURATMAN, Eman, Dr.Ir. Sigit Priyanto, 2004) developed the implementation of RVSM (Reduced Vertical Separation Minimum) method and had the result for short haul flight about 0.8% fuel savings, and 1.1% for medium haul flight.

The selection of altitudes greatly affects fuel consumption. However, in real flight aircraft does not always fly in optimal altitudes. Therefore, this research aims to optimize the fuel consumption in a 3D Flight Planning. The 3D aspect of this optimization includes 2D lateral and the altitudes. In this case the algorithm will search for a route based on the lowest fuel burn by taking different routes and altitudes. Genetic algorithm is selected for eliminating

complex computational constraints. This manuscript consists of methodology in chapter 2, result and analysis in chapter 3 and conclusion and recommendation in chapter 4.

# 2. Methodology

This section describes methodology used in the research. It may describe a review of related works, problem definition, and methods used in this research.

#### 2.1. Related Works

In a flight trajectory optimization, the performance boundaries (the fuel burn and the flight time) for the trip along a given trajectory are determined through a simulation. This calculation is performed utilizing the aircraft performance model and design, anticipated climate condition, speed, altitude, and navigation constraint. The atmosphere conditions (air temperature and winds) experienced during a flight might be not the same as the assessed/anticipated qualities utilized in the optimization. The extent of the contrast between the anticipated and the real atmospheric function of the precision of the atmospheric data forecast, and of the difference between the time when the forecast is generated and the time instance for which the atmospheric conditions are estimated. This distinction will affect the flight trajectory performance boundaries assessment results (fuel consume, flight time, absolute expense), and, as an outcome, the advancement calculation results (for example determination of a non-ideal or close ideal flight profile, non-compliance with the time limitation, and so forth)

The factors that must be considered are the performance of an aircraft and the lateral & vertical navigation profiles. (Dancila, 2019) presented the arrangement of assessed vertical navigation profiles are portrayed by indistinguishable altitudes and speed at their initial and last waypoints, a limit of one altitude step and flown at consistent speed. (Mendoza et al., 2016) concluded that trajectory optimization represents a significant occasion to diminish fuel consumption from the flights that don't fly at their ideal speed and altitude.

(Félix Patrón et al., 2014) presented the mix between two distinct trajectories' optimization types: one improving the vertical navigation profile, and the other upgrading the lateral navigation profile. The lateral and vertical navigation profiles are analyzed to get the ideal cruise trajectory as far as fuel consumption. (Legrand et al., 2018) build up an approach to optimize the trajectory in presence of wind. He utilized Bell algorithm to process the ideal trajectory dependent on the wind forecasts.

In the literature (Ng et al., 2014) investigated that flying in wind ideal trajectories with a fuel-ideal vertical profile lessens average fuel burn of international flights cruising at a single altitude by 1–3%. The wind effects during a flight are a very important factor to consider in the creation of flight trajectories. (Lindner et al., 2020) investigated the benefit of en-route weather updates and got 17% of fuel saving in return. (Franco et al., 2017) build up an optimization of the aircraft course considering wind vulnerability. The examination is centered on a cruise flight made out of a few fragments interfacing certain waypoints. Results are introduced for a model of B767-300 airplane, for a given trans-maritime route, considering a genuine gathering weather forecast, and with the goal of limiting the normal complete fuel consumption.

(Hartjes et al., 2016) combined a develop optimization algorithm with a point mass aircraft model to optimize 3-dimensional long-haul aircraft trajectories in a wind field. It was the point of limiting the flight time in which the arrangement of constant build-up trails may occur, while considering the consequences for flight time and absolute fuel burn. (Sridhar et al., 2011) developed a wind-optimal trajectory for aircraft while avoiding the regions of airspace that facilitate persistent contrails formation. Although there was an increase in terms of fuel about 2%, the tradeoff for reducing 70% of travel time through contrail regions when altitude is optimized, satisfactory.

# 2.2. Problem Definition

The selection of altitudes greatly affects fuel consumption. However, in real flight aircraft does not always fly in optimal altitudes. Therefore, this research aims to optimize the fuel consumption in a 3D Flight Planning. The 3D aspect of this optimization includes 2D lateral and the altitudes. In this case the algorithm will search for a route based on the lowest fuel burn by taking different routes and altitudes. Genetic algorithm is selected for eliminating complex computational constraints. Such as finding the route with the closest distance, the lowest fuel burn, and the altitude where the climb and descend fuel are also calculated.

#### 2.3. Method

The study aims to solve the fuel optimization problem using genetic algorithm for selecting the routes and altitudes with the lowest fuel consumption. This chapter will explain the methodology used and how to apply it with the tools and data available. It will start with explaining the genetic algorithm used in this optimization. Next is the aircraft performance database (PDB). And finally, is the vertical and lateral navigation profile optimization.

#### 2.3.1 Genetic Algorithm

A genetic algorithm is a search heuristic that is inspired by Charles Darwin's theory of natural evolution. This algorithm reflects the process of natural selection where the fittest individuals are selected for reproduction to produce offspring of the next generation. In this section we will explain the original theory and implementation of Genetic algorithm.

#### **2.3.1.1 Original Theory**

The cycle of natural selection begins with the choice of fittest individuals from a population. They produce offspring which acquire the attributes of the parents and will be added to the next generation. On the off chance that parents have better fitness, their offspring will be superior to parents and have a better possibility of surviving. This cycle continues repeating and toward the end. At the end, a generation with the fittest individuals will be found.

There are five phases in a genetic algorithm: Initial population and individuals, Fitness function, Selection, Crossover, and Mutation.

• Initial Population and individuals

The initial population is a set of individuals can be seen in Figure 2-1. The number of initial populations is defined by number of combinations of its properties and computing capabilities of used hardware. (Note that the initial population is supposedly determined by the algorithm, however the population size in the input will limit the number of individuals since the hardware is not capable in searching for thousands of individuals).

The individuals are basically the function of combination and permutation however it will generate thousands of individuals and since the author computer is not capable in iterating it, therefore the population size is limiting the number of individuals.

• Fitness function

The fitness function determines how fit the individual is (the individual's ability to compete with other individuals). It provides a fitness score for each individual.

Selection

This selection aims to select the fittest individual and let them pass their genes to the next generation.

Crossover

This stage is the most significant phase in the genetic algorithm. After the selection is done, the surviving individuals will reproduce to create new set of individuals with combination of different flight levels and waypoints. Its aim is the same to create new set of trajectories with minimum fuel burn. A uniform crossover method was used to create the new individuals.

• Mutation

In certain newly formed offspring, some of their genes may mutate with low random probability. This implies that some of the waypoints will be randomly selected and changed from the list of routes as well as the altitudes.

#### 2.3.1.2 Algorithm Implementation

In this section the implementation of algorithm is explained in the same five phases: *Initial Population* 

In this case the individuals are the routes from starting point to destination point. Each individual consists of gene which are latitudes, longitudes and altitude. The distance and fuel burn between waypoints will be calculated by the algorithm. The altitudes in each route as mentioned before has 6 different flight levels varying from 29,000 ft. to 39,000 ft. as shown in Figure 2-1.

The waypoint here actually obtained from the previous research (Sentoso & Ruseno, 2021) who tries to find the optimal routes in the horizontal plane (latitude and longitude). The distance is needed to find the total fuel burn in each individual which has the important role in the next section.

Gene —	Individual				Waypoin		Fitness Score			
	mannada	1	2	3	4	5		n	Fuel Burn (Kg)	
Gene —	1 →	Latitude Longitude Altitude	Latitude Longitude Altitude	Latitude Longitude Altitude	Latitude Longitude Altitude	Latitude Longitude Altitude		Latitude Longitude Altitude	Fuel Burn Total	Individual
	2	Longitude Altitude	Latitude Longitude Altitude	Latitude Longitude Altitude	Latitude Longitude Altitude	Latitude Longitude Altitude		Latitude Longitude Altitude	Fuel Burn Total	
	3	Latitude Longitude Altitude	Latitude Longitude Altitude	Latitude Longitude Altitude	Latitude Longitude Altitude	Latitude Longitude Altitude		Latitude Longitude Altitude	Fuel Burn Total	
Population	n	Latitude Longitude Altitude	Latitude Longitude Altitude	Latitude Longitude Altitude	Latitude Longitude Altitude	Latitude Longitude Altitude		Latitude Longitude Altitude	Fuel Burn Total	

Figure 2-1: Visualization of individual properties in Genetic Algorithm

• Fitness Function

In this segment, each of the individuals are being evaluated for the minimum fuel burn from each route with its flight level. To calculate the fuel burn, a performance database of a certain aircraft is needed, in this case it is A320 type aircraft. By using the linear and exponential interpolation to find the total fuel burn per individuals. Then the individuals will be sorted from the minimum fuel burn to maximum fuel burn.

Selection

This process will select the best route with smallest fuel burn used in the cruising section. There are different methods in selecting the individuals. In this paper we use the rank selection which will sort the individuals according to the fuel burn whereas only top 20 as the elite size of the fittest individual will be chosen. The visualization of the unsorted and sorted individuals is shown in Figure 2-2 and 2-3. After the individuals are survived, they are begun to reproduce to create next stronger generation.

Indivi	dı -	Route		Flight Level	Fue	el Bu 👻
	1	['CKG', 'DKI', 'BIKAL', 'BIDAK', 'PKP', 'KIRDA', 'TPG']	[	0, 37000, 39000, 37000, 29000, 35000, 0]		3739
	2	['CKG', 'DKI', 'DOMIL', 'BIDAK', 'TODAK', 'KIRDA', 'TPG']	[	0, 35000, 29000, 39000, 35000, 37000, 0]		4022
	3	['CKG', 'DKI', 'DOMIL', 'PLB', 'PKP', 'NE', 'TPG']	[	0, 29000, 31000, 31000, 31000, 37000, 0]		3920
	4	['CKG', 'DKI', 'DOMIL', 'BOSLO', 'TODAK', 'KIRDA', 'TPG']	[	0, 37000, 37000, 35000, 29000, 37000, 0]		3878
	5	['CKG', 'DKI', 'DOMIL', 'BIDAK', 'TODAK', 'NE', 'TPG']	[	0, 33000, 29000, 31000, 29000, 35000, 0]		3822
	6	['CKG', 'DKI', 'BIKAL', 'PLB', 'PKP', 'KIRDA', 'TPG']	[	0, 39000, 39000, 35000, 33000, 29000, 0]		3177
	7	['CKG', 'DOLTA', 'DOMIL', 'PLB', 'TIAMA', 'NE', 'TPG']	[	0, 35000, 37000, 37000, 31000, 39000, 0]		3841
	8	['CKG', 'DKI', 'DOMIL', 'BOSLO', 'TIAMA', 'NE', 'TPG']	[	0, 33000, 35000, 31000, 39000, 31000, 0]		3670
	9	['CKG', 'DOLTA', 'DOMIL', 'BOSLO', 'PKP', 'KIRDA', 'TPG']	[	0, 35000, 37000, 29000, 37000, 37000, 0]		3900
	10	['CKG', 'DKI', 'DOMIL', 'BIDAK', 'TIAMA', 'NE', 'TPG']	[	0, 31000, 31000, 29000, 35000, 35000, 0]		3932
	100	['CKG', 'DOLTA', 'DOMIL', 'BIDAK', 'TIAMA', 'NE', 'TPG']	[	0, 33000, 31000, 37000, 29000, 31000, 0]		3638

Figure 2-2: Unsorted Individuals

#### Crossover

The comparison of several crossover methods is shown in Figure 2-4. For each parent pair to be mated, the point of crossing is randomly selected from within the genes. However, the first and the last genes will not be cross-overed. The crossover points will be random but the position of the waypoints keep the same so there will not be any illogically routes. After the individuals are created, they will be evaluated again then reproduce again until a predefined number of generations are reached.

Individi 🝷	Route	•	Flight Level 👻	Fuel Bu ₊î
6	['CKG', 'DKI', 'BIKAL', 'PLB', 'PKP', 'KIRDA', 'TPG']		[ 0, 39000, 39000, 35000, 33000, 29000, 0]	3177
100	['CKG', 'DOLTA', 'DOMIL', 'BIDAK', 'TIAMA', 'NE', 'TPG']		[ 0, 33000, 31000, 37000, 29000, 31000, 0]	3638
8	['CKG', 'DKI', 'DOMIL', 'BOSLO', 'TIAMA', 'NE', 'TPG']		[ 0, 33000, 35000, 31000, 39000, 31000, 0]	3670
1	['CKG', 'DKI', 'BIKAL', 'BIDAK', 'PKP', 'KIRDA', 'TPG']		[ 0, 37000, 39000, 37000, 29000, 35000, 0]	3739
5	['CKG', 'DKI', 'DOMIL', 'BIDAK', 'TODAK', 'NE', 'TPG']		[ 0, 33000, 29000, 31000, 29000, 35000, 0]	3822
7	['CKG', 'DOLTA', 'DOMIL', 'PLB', 'TIAMA', 'NE', 'TPG']		[ 0, 35000, 37000, 37000, 31000, 39000, 0]	3841
4	['CKG', 'DKI', 'DOMIL', 'BOSLO', 'TODAK', 'KIRDA', 'TPG']		[ 0, 37000, 37000, 35000, 29000, 37000, 0]	3878
9	['CKG', 'DOLTA', 'DOMIL', 'BOSLO', 'PKP', 'KIRDA', 'TPG']		[ 0, 35000, 37000, 29000, 37000, 37000, 0]	3900
3	['CKG', 'DKI', 'DOMIL', 'PLB', 'PKP', 'NE', 'TPG']		[ 0, 29000, 31000, 31000, 31000, 37000, 0]	3920
10	['CKG', 'DKI', 'DOMIL', 'BIDAK', 'TIAMA', 'NE', 'TPG']		[ 0, 31000, 31000, 29000, 35000, 35000, 0]	3932
2	['CKG', 'DKI', 'DOMIL', 'BIDAK', 'TODAK', 'KIRDA', 'TPG']		[ 0, 35000, 29000, 39000, 35000, 37000, 0]	4022

Figure 2-3: Sorted Individual

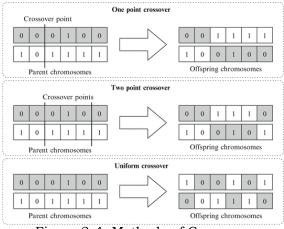


Figure 2-4: Methods of Crossover

#### • Mutation

The mutation function is to swap the altitude and waypoints to find the chance of changing it to find the optimal fuel burn. The altitude and waypoints will be randomly picked by the algorithm. This research used the 0.01 mutation rate. It means that the mutation will be only possible for 5 individuals from 500 populations.

It depends on the how many generations is defined; the new set of population will go through the same process until a predefined number of generations are reached. Since the algorithm is based on randomness, the possibility of best solution is not fixed but vary. The algorithm is implemented in Python programming language version 3.

#### 2.3.2 Fuel Consumption Optimization

This section discussed about how to optimize the fuel consumption. We used a FCOM (Flight Crew Operating Manual) data as database for calculation including the ISA (density), Aircraft Speed and the fuel burn per altitudes and per distance. This research used aircraft performance data based on the FCOM of Airbus A320. The used data tables are shown in Appendix A-1. This data includes precise information on the phases of climb, cruise, and descend as shown in Figure 2-5. Each one of the data tables gives the data of fuel burn, speed, and specific range. In this optimization will only use the specific range in long range cruise data, and fuel burn and distance for the climb and descend. Each of the calculation in the table to get the fuel burn (kg) used the exponential and linear interpolation.

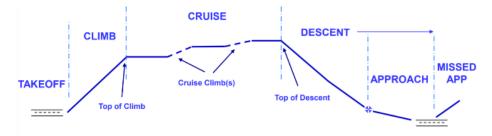


Figure 2-5: Flight Phases

There are several phases during flight, however in this optimization will only focus on climb until descend phases. Notice that in the cruise segment, there will be step descend or step climb which also will be calculated. The input and the output in this calculation as shown in table 2-1.

Table 2-1: Input and Output of aircraft performance calculation	on

Phases	Input	Output
Climb	Gross Weight [Kg] Altitude [ft.]	Fuel Burn [Kg]
Cruise	Gross Weight [Kg] Altitude [ft.]	Specific Range [NM/1000kg]
Descend	Gross Weight [Kg] Altitude [ft.]	Fuel Burn [Kg]

The purpose of solving the problem is to determine the fuel consumption of each route and altitudes that can be selected in order to achieve the minimization of the total fuel consumption. The constraints start from equation (2-1). Where the total fuel (TF) is calculated by the sum of cruise fuel and climb or descend fuel. The maximum fuel capacity of A320 is 21,448 Kg. Therefore, any number greater than that will not be selected in the genetic algorithm.

$$TF = Fcr(w, alt) + Fuel_{(FC,FD)}$$

$$(2-1)$$

Next constraint is from the equation (2-2) where we can see it is the fuel cruise. Here we set the weight can vary from its maximum 74,000 Kg, 70,000 Kg, 65,000 Kg, 60,000, and to its minimum 55,000 Kg since the weight is decreasing in each waypoint because of the fuel loss. And the altitude range is from 29,000 ft. to 39,000 ft. the cruising calculation is to calculate the fuel between each waypoint at a certain altitude.

Note that in the cruise segment, specific range will be used to calculate the fuel burn. Therefore, the equation to calculate it is as follows:

$$Fcr(w, alt) = \frac{dw}{D}$$
(2-2)

Where Fcr: fuel consumption in cruise (Kg), dw: distance between waypoints (NM) and D: Specific Range (distance/1000kg) and (w, alt) means that fuel consumption is a function of weight and altitude. Another constraint is from equation (2-3) and (2-4) which are the fuel consumption where the aircraft is climbing or descending. The input will be the same as the cruising phase which are the altitude and gross weight. Using the climb and descend data from FCOM as shown in Appendix A-1, to calculate the fuel at climb and descend will be as follows:

$$FC = FL(w, alt)_{N} - FL(w, alt)_{C}$$
(2-3)

$$FD = FL(w, alt)_{c} - FL(w, alt)_{N}$$
(2-4)

Whereas FC is Fuel Climb, FD is Fuel Descend, N is next segment and C is current segment and FL(w,alt) is the function of weight and altitude according to the interpolation and the FL is the fuel required for that flight level (Kg). This however has a different interpolation; the climb data and cruise data are using exponential interpolation while the descend data is using linear interpolation. Since, the flight in the optimization is able to climb or descend during cruise phase, thus it could lead to fluctuation in vertical navigation profile (altitude). In the calculation, the constraint that we assumed to be constant is the Long-Range Cruise Speed (300-396 kts), ISA CG = 33%, and Maximum Cruise Thrust Limits.

#### 2.3.3 Flight Route as a Grid

We used the resulted optimal and alternate routes from (Sentoso & Ruseno, 2021) in 2D as the base grid. The resulted lateral routes are shown in figure 2-6. The other 2 routes are shown in Appendix A-2. Each of the routes has its optimal and alternate routes which then creating a 3D Grid. The alternate routes acting as the available route from starting point to destination point.

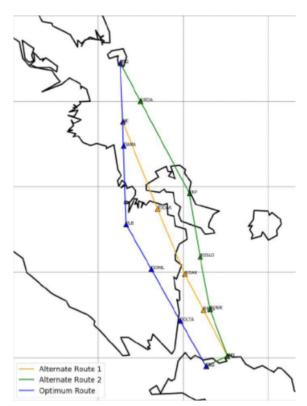


Figure 2-6: Jakarta – Tanjung Pinang Optimum 2D flight routes (Santoso, 2020)

The 3D grid is created when the altitude is implemented in the lateral grid. From the paper of (Mendoza et al., 2016), the grid visualization will be shown in the figure 2-7.

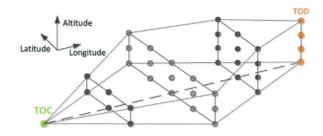


Figure 2-7: 3D Grid Visualization (TOC: Top of Climb, TOD: Top of Descend)

Here the range of altitude will be from 29,000 ft. to 39,000 ft. with separation of 2,000 ft. between altitudes. Note that the starting point or departure and arrival airport will be considered as 0 ft. The cruise altitude begins in TOC which is 1 waypoint after start point and ends 1 waypoint before destination airport.

The case study covers in this research consist of 3 scenarios:

- Scenario 1 is to analyze the effect of the generation number into the convergence of the result.
- Scenario 2 is to analyze the effect weight difference to the selection of optimum route.
- Scenario 3 is to analyze the altitude selection by the algorithm and compare it with the optimal altitude from other sources.

The specification of hardware and Software used in this simulation is as follows:

- Operating System : Win 10 Pro
- System Manufacture : HP
- Processor : i5 9<sup>th</sup> Gen
- Memory : 8 Gb
- VRAM : 128 MB
- Application : Python 3.6

#### 3. Result and Analysis

The main result is presented along with the analysis. The result will be divided into 3 scenarios.

### 3.1. Scenario 1

In this scenario, the route we take starts from Jakarta to Tanjung-Pinang with its alternate routes. The inputs of the algorithm are:

- Initial Population = 500
- Elite Size = 20
- Mutation Rate = 0.01
- Generation numbers = 5, 25, 50, 100
- Maximum Take-Off Weight (MTOW) = 74,000 Kg

Supposedly the initial population is not limited by the author and will generate itself. However, due to low specification of the hardware it took 3 hours to generate 100 generations without limiting the population. Thus, the initial population is limited to speed up processing time.

To find the generation number that produce convergence value, we run several numbers of generation as 5, 25, 50 and 100 in one case of scenario which are from Jakarta – Tanjung Pinang.

As seen in Figure 3-1, respectively the 5, 25, 50 and 100 generation has a different value in initial fuel burn. They are 3117 Kg, 3195 Kg, 3112 Kg and 3162 Kg respectively. It is because the initial population are generated randomly by the algorithm. Thus, the calculated fuel burns are not always the same. However, it converged in the final generation.

The Figure 3-1 shows that the convergence value reached in the 12<sup>th</sup> generation. It was confirmed by the altitude profile that remain the same from the 25 generation until 100 generations. It means that it reached the best solution generated by the algorithm.

The optimum lateral route selected by the algorithm is shown in Figure 3-2. It is the same route as the generated route from Dijkstra Algorithm from the research of (Santoso, 2020) shown in Figure 2-6.

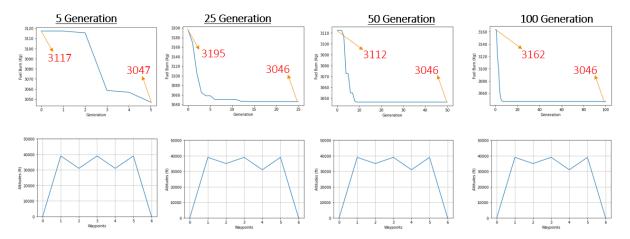


Figure 3-1: Fuel Burn and Altitude Profile of the best Route in 5, 25, 50 and 100 generations

The next routes to be observed are the Jakarta-Makassar and Jakarta-Manado route. The used routes are shown in Appendix A-2. The detail results are shown in Appendix B-1. In general, it has the similar result with flight Jakarta-Tanjung Pinang. The 100 generations provided convergence result.

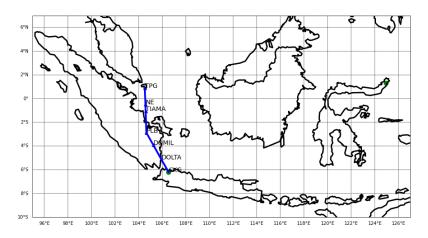


Figure 3-2: Lateral Optimum Route generated by 5, 25, 50 and 100 generations

For Jakarta-Makassar route, the genetic algorithm able to reduce fuel burn from 5,407Kg into 5,010Kg. The optimum route selected is like the result of previous research (Sentoso & Ruseno, 2021).

For Jakarta-Manado route, the genetic algorithm able to reduce fuel burn from 8,979Kg into 7,320Kg. However, the optimum route selected is the alternate 1 which has a little bit longer around 1207 NM compared to the optimum route from the previous research. It means that with the combination of more optimum altitude, it could lead to the changes in the selection of optimum route.

#### 3.2. Scenario 2

For this scenario, 5 aircraft weights have been analyzed starting from 74000 kg, 70000kg, 65000kg, 60000kg and 55000kg for 3 routes. The fuel saving is calculated from the difference between fuel burn at final generation and initial generation. The complete of resulted fuel burn is shown in Appendix B-3. The summary of fuel burn is shown in Figure 3.3.

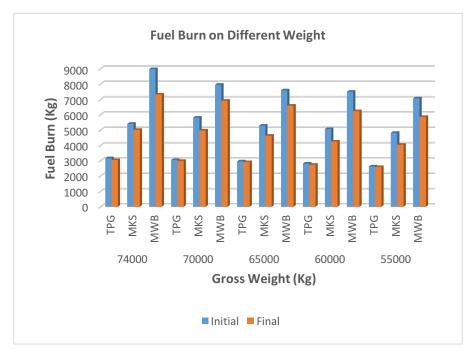


Figure 3-3: Reduction of Fuel Burn per aircraft weights: 74000Kg, 70000Kg, 65000Kg, 60000Kg, 55000Kg

The Figure 3-4 shows the resulted fuel saving for different aircraft weights. The fuel savings are not proportional to the weight of the aircraft at heavy conditions but changed at

lighter conditions. From the figure 3-3, in Jakarta - Tanjung Pinang, the amount of fuel that is reduced is relatively lower and has fluctuations. Starting with a weight of 70000kg decreased by 1.97%, a weight of 65000kg has decreased by 1.5%, a weight of 60000kg has decreased by 2.84% and finally with a weight of 55000kg has decreased by 1.48%.

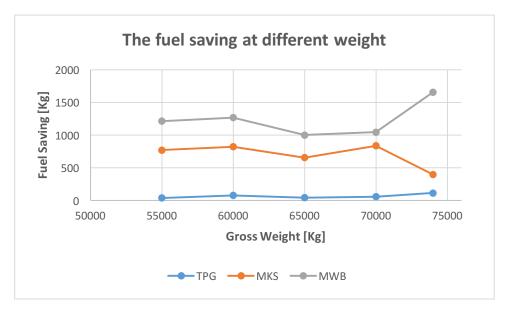


Figure 3-4: Reduction of Fuel Burn on Different Weight

Next is the route of Jakarta – Makassar starting with a weight of 74000kg, 70000kg, 65000kg, 60000kg, and 55000kg. The reduced fuel on the Jakarta Makassar route is quite interesting because at the beginning the weight of 74000kg experienced a quite low fuel drop but became large at lighter weight. The fuel burn on weight 74000kg has drop to 7.34%, weight 70000kg drop to 14.4%, weight 65000kg drop to 12.44%, weight 60000kg drop to 16.22% and lastly weight 55000kg drop to 16.03%. This happen because the initial population of starting generation is picked randomly by the system. The waypoints and altitudes were picked randomly to create the initial individuals. Therefore, the initial fuel burn could be higher or lower.

Then finally the last route of the analysis, route from Jakarta to Manado. The reduced fuel on the Jakarta-Manado route is almost the same as the Jakarta-Tanjung Pinang route, except that the Jakarta-Manado route has decreased drastically from a weight of 74,000 kg to a lighter weight. Starting with a weight of 74000kg, 70000kg, 65000kg, 60000kg, 55000kg. The decrease in fuel burn at the weight listed as follows:

- Weight 74000 Kg = 18%
- Weight 70000 Kg = 13.12%
- Weight 65000 Kg = 13.18%
- Weight 60000 Kg = 16.90%
- Weight 55000 Kg = 17.20%

Since the algorithm generate the initial population randomly therefore if you can see in the appendix, in the 60000kg of gross weight it has a spike on the fuel burn per generation in each route. Means that the early generation had bad genes, therefore the algorithm will continue to iterate so that the best generation is produced in the 100th generation. The mutation rate also plays a role in this problem. Since the mutation rate is 0.01 from 500 individuals, there are 5 individuals that are mutated.

#### 3.3. Scenario 3

In the choice of altitude, it is done randomly by a genetic algorithm. The altitude is selected in the list that has been created. List of altitudes is as follows: [29000, 31000, 33000, 35000, 37000, and 39000] each individual will have altitude at each waypoint. In this optimization, altitude is still viewed per altitude, not per distance. From 3 case examples Jakarta - Tanjung Pinang, Jakarta - Makassar, and Jakarta - Manado will analyze the effect of altitude on this optimization. Figures 3-5, 3-6, and 3-7 show the routes with different altitudes in different weights.

In the route of CKG – TPG (Figure 3-5), the optimal selection of altitude generated by GA in weight 74000kg, 70000kg, 65000kg, 60000kg and 55000kg has a fluctuation from the waypoint 2 until waypoint 6. However, in the fluctuation has the average of altitude 35000ft and 37000ft. The result reaches the optimal altitude but with fluctuation. In the weight of 65000kg, shows the reasonable altitude with only descend in the waypoint 4.

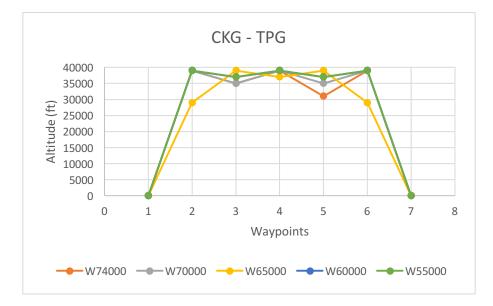


Figure 3-5: Altitude Profile in each Weight for Jakarta - Tanjung Pinang

Next is from CKG – MKS (Figure 3-6), at a weight of 74000 kg and 70000 kg has the same altitude from start to end with a fluctuating range from 30000 ft. to 39000 ft. from waypoint 3 to waypoint 10. There goes again in the weight of 60000kg has already begin to reach the optimal with a bit of fluctuation same goes with the weight of 55000kg.

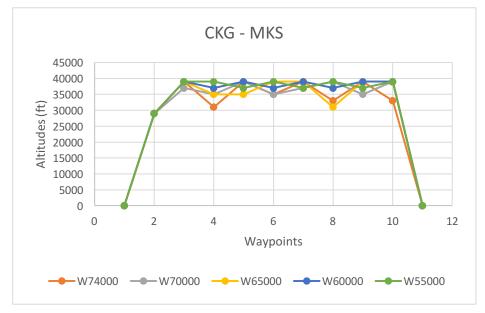


Figure 3-6: Altitude Profile in each Weight for Jakarta - Makassar

On the last route CKG – MWB (Figure 3-7), there is something unique about the choice of altitude. At a weight of 74000 kg to 55000 kg having the same fluctuating range of altitude from 35000 ft. to 39000 ft. It is already reaching the optimal altitudes.

From the result we can see that the GA has already reach the optimum altitude, this concludes that the algorithm succeeds in choosing the altitude for the optimal one. However, the fluctuation is due to selection of altitude in the cruising path. Here we make it possible that the aircraft can choose the altitudes freely without any restriction in the



cruising phase. Therefore, this cannot be compared to the real flight data since the constraint is not dynamic.

Figure 3-7: Altitude Profile in each Weight for Jakarta - Manado

Now, if we can see that in these three routes there is a decrease in altitude at the last waypoint and an increase or constant in the waypoint before the last one. It can be concluded that this algorithm is looking for altitudes with the least fuel burn. Therefore, it can be interpreted that the route with that altitude is more fuel optimal than the other altitudes. In this case only analyzed 100 generations. There is a possibility that the altitude changes in the generation 200 or 300 or more. Which then lead to the longer the route and the more the selection of waypoints the better the result is.

Now when compared with the optimal altitude of the FCOM, it shows that the lower the weight the higher the altitude should be. As shown in the Figure 3-8 the dotted line represents the optimal altitude at different weights. Why is it different from genetic algorithm? Because the first, here the data used is not dynamic. Basically, it just searches for the lowest fuel consumption in different altitudes and routes. Second in the genetic algorithm, only the altitude that has a low fuel burn is selected randomly, if the last descend is selected, it indicates that the minimum fuel burn is achieved with that altitude.

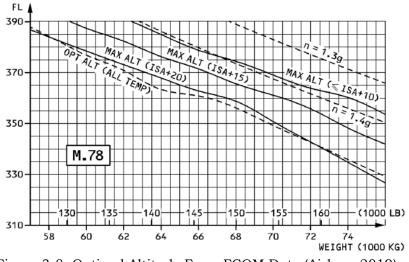


Figure 3-8: Optimal Altitude From FCOM Data (Airbus, 2019).

From the paper of (Patrón & Botez, 2015) and (Félix Patrón et al., 2014) the altitude or VNAV were resulted climbing not descending as shown in Figure 3-9 (a) and (b). It because

first they did not calculate the descent in the cruise phase. However, the descend calculation happened in the last waypoint which represent actual descend not cruise descend. Second, the selection of altitudes in their paper can be assume that the next altitude must be higher or same with the previous altitude which means there is a limitation in the altitude so the aircraft cannot descend in the cruise phase. Last, they used the interpolation of wind data and considered the external factor such as the weather and climb and descend acceleration

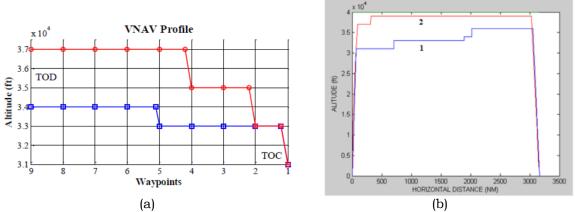


Figure 3-9: VNAV Profile: a. (Patrón & Botez, 2015), b. (Félix Patrón et al., 2014)

Based on the result, the smaller the weight has the stable in altitude. It is because the crossover point in the individuals are using the uniform crossover where the altitude before and after could be different. Also, the descend data from the FCOM is not sufficient in weight 74000 kg to 65000 kg. By comparing it to the resulted altitude from (Patrón & Botez, 2015), they are not using descend in the optimization.

Means they are not considering a descent in the cruise segment, however only in the last waypoint happened to be a descend segment. An assumption is made by the author that in their paper there's a limitation to the selection of altitude. When the altitude is selected the next altitude must be higher or same as the previous altitude so that will not be any descend in the cruise segment.

#### 4. Conclusions and Recommendation

The algorithm performs well to find the optimal fuel burn routes with changing in altitudes. The 100 generations of genetic algorithm are more than enough to generate a convergence result. After several gross weights were tested, the results showed changes in the optimum route chosen by the genetic algorithm. It can also be seen that the farther the route, the more significant the changes to the fuel.

Results from Jakarta - Tanjung Pinang flight showed an average of fuel reduction of around 2.29% followed by Jakarta - Makassar flight with 13.28% and Jakarta - Manado flight with 15.68%. The resulted altitude profile shows a fluctuation in the middle of route. However, most of it ends with a climb. This happen because the algorithm calculates the value of fuel burn in each altitude point by considering possibility of step climb or descend.

For the better result of this algorithm, it is recommended to use better hardware to run the program without having a BSOD (Blue Screen of Death). In addition, dynamic data such as time and speed could produce a better result in the route selections. Also, considering the wind data could make it comparable to the real flight data.

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<b>Appendix A-1: Flight Crew</b>	Operating Manual	(FCOM) Data of A320
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NAX. CR IORMAL INTI-ICIN	AIR CO						ISA CG=33.0%		N1 (%) KG/H/E NM/10	NG	IAS	ACH (KT
WEIGHT (1000KG)	FL290		FL3	FL3	FL330		50	FL3	70	FL3	90	
	74.9	.673	75.3	.676	76.6	.698	78.2	.726	79.6	.752	81.6	.17
50	101Z 196.8	258 398	960 206.8	248	946 214.6	245 406	941 222.4	245 419	939 229.7	242 431	946 236.0	24 44
	75.3	.676	76.0	.684	77.5	.710	78.9	.736	80.4	.764	82.3	.78
52	1031	259	989	251	983	250	976	248	977	247	975	24
JZ	194.0	400	202.9	401	210.2	413	217.5	424	224.2	438	230.0	- 44
	75.7	.676	76.8	.693	78.5	.723	79.6	.748	81.1	.775	82.8	.78
54	1047	259	1023	255	1021	254	1013	252	1015	251	1006	24
34	191.3	400	198.9	407	205.9	420	212.7	431	218.9	444	223.8	45
	76.2	.680	77.6	.703	79.1	.731	80.2	.757	81.8	.781	83.4	.78
56	1068	260	1058	258	1054	258	1047	256	1048	253	1035	24
	188.3	402	195.0	413	201.7	425	208.2	436	213.8	448	217.4	45
	76.9	.689	78.5	.715	79.8	.741	81.0	.769	82.4	.784	84.0	.78
58	1103	264	1096	263	1089	261	1088	260	1076	254	1071	24
	184.8	408	191.3	419	197.7	431	203.6	443	208.8	449	210.5	45
~~	77.7	.698	79.3	.725	80.4	.750	81.6	.778	82.9	.786	84.7	.78
60	1137	268	1133	267	1125	265	1126	264	1108	255	1106	24
	181.5	413	187.8	426	193.8	436	199.Z	449	203.5	451	203.8	45
62	78.4	.707	79.9 1168	.734 270	81.0 1161	.759 268	82.2 1156	.782	83.4 1137	.786	85.4 1144	.78
62	178.3	419	184.3	430	190.0	441	195.0	451	198.2	∠00 451	197.1	24 45
	79.2	.719	80.5	.742	81.6	.770	82.7	.784	196.2	401	86.1	43
64	1214	276	1204	274	1203	273	1184	266	1172	255	1180	24
04	175.2	425	180.9	436	186.1	448	190.8	452	192.4	451	190.9	45
	80.0	.727	81.0	.750	82.3	.779	83.2	.786	84.6	.786	180.8	40
66	1249	280	1240	277	1241	276	1215	267	1207	255		
00	172.2	430	177.6	440	182.5	453	186.5	453	186.9	451		
	80.5	.734	81.6	.759	82.8	.782	83.7	.786	85.2	.787		
68	1284	283	1277	281	1271	277	1245	267	1245	255		
	169.3	435	174.4	445	178.9	455	182.0	453	181.3	451		
	81.0	.742	82.2	.770	83.3	.784	84.2	.786	85.9	.787		
70	1319	286	1319	285	1300	278	1278	267	1286	255		
	166.5	439	171.2	452	175.4	456	177.3	453	175.7	452		
70	81.5	.750	82.8	.778	83.7	.785	84.7	.786	86.3	.781		
72	1355	289	1358	288	1330	279	1312	267	1304	253		
	163.7	444	168.0	456	171.8	457	172.7 85.3	453	171.9	448		
74	82.0 1390	.756	83.3 1389	.782 290	84.2 1362	.787	1350	.787				
14	161.0	448	165.1	290 459	1362	458	1350	453				
	82.6	.766	83.8	.784	84.6	.786	85.9	.787				
76	1433	296	1419	291	1391	279	1389	267				
10	158.3	454	162.1	460	164.3	457	163.3	454				
10	W AIR C			799			NTI ICE C		TO	TAL AN	TI ICE O	N

Figure A-1: Cruise Data (Airbus, 2019)

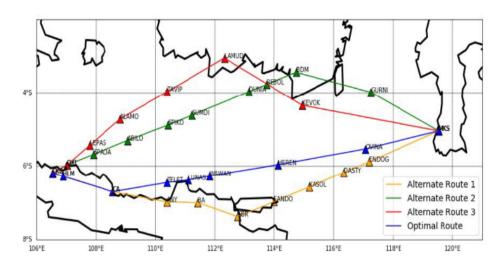
	CLIMB - 250KT/300KT/M.78													
MAX. CL	IMB TI	HRUST			ISA				FROM BRAKE RELEASE					
NORMAL	CG=33.0%				TIME (MIN)				FUEL (KG)					
ANTI-ICING OFF									DIST	NCE	(NM)		TAS	(KT)
	WEIG	ht at	BRAK	RELE	ASE (1	000KG	i)							
FL	64 66				6	8	7	0	7	2	7	4	7	6
390	26 172	1835 394												
370	22 141	1650 384	23 150	1740 385	25 160	1840 387	27 172	1952 389	29 186	2081 391				
350	20 123	1531 376	21 129	1606 377	22 137	1686 378	23 145	1773 379	24 153	1867 381	26 163	1970 383	27 175	2086 385
330	18 109	1435 368	19 115	1502 369	20 120	1571 370	20 127	1645 371	22 133	1724 372	23 141	1808 373	24 149	1899 375
310	16 97	1346 360	17 102	1406 360	18 107	1469 361	19 112	1534 362	19 117	1604 363	20 123	1677 364	21 130	1755 365
290	15 86	1254 350	15 90	1308 350	16 94	1365 351	17 98	1424 352	17 103	1487 352	18 108	1552 353	19 113	1620 354

Figure A-3: Climb Data Continued (Airbus, 2019) Figure A-4: Descend Data (Airbus, 2019)

	CLIMB - 250KT/300KT/M.78													
MAX. CL	MAX. CLIMB THRUST ISA FROM BRAKE REL										EASE			
NORMAL AIR CONDITIONING						CG=	33.0%		TIME (MIN)				FUEL	(KG)
ANTI-ICI	ANTI-ICING OFF								DIST	ANCE	(NM)		TAS	(KT)
WEIGHT AT BRAKE RELEASE (1000KG)														
FL	5	0	5	2	5	4	5	6	5	8	6	60		2
200	17	1235	18	1302	19	1373	20	1449	21	1531	23	1620	24	1721
390	108	385	114	385	121	386	129	387	138	389	147	390	158	392
070	15	1160	16	1220	17	1282	18	1347	19	1416	20	1489	21	1566
370	95	378	101	378	106	379	112	380	118	381	125	382	132	382
050	14	1095	15	1150	15	1207	16	1267	17	1328	18	1393	19	1460
350	86	371	90	372	95	372	100	373	105	374	111	374	116	375
000	13	1036	13	1087	14	1140	15	1195	15	1251	16	1310	17	1371
330	77	364	81	365	86	365	90	366	94	366	99	367	104	367
240	12	978	12	1025	13	1074	14	1125	14	1177	15	1231	16	1287
310	70	356	73	357	77	357	81	358	85	358	89	359	93	359
000	11	915	11	959	12	1005	12	1051	13	1099	13	1149	14	1200
290	62	346	65	347	68	347	71	348	75	348	78	349	82	349

Figure A-2: Climb Data (Airbus, 2019)

	DESCENT - M.78/300KT/250KT													
IDLE THRUST			IS	A										
NORMAL A	IR CONDIT	TIONING	CG=	33.0%	MAXIMU	MAXIMUM CABIN RATE OF DESCENT 3								
ANTI-ICING	OFF													
WEIGHT														
(1000KG)		4	5			6	5	_						
	TIME	FUEL	DIST.	N1	TIME	FUEL	DIST.	N1	IAS					
FL	(MIN)	(KG)	(NM)		(MIN)	(KG)	(NM)		(KT)					
390	16.1	208	101	68.2	17.7	173	108	IDLE	241					
370	14.6	177	90	69.4	16.9	169	102	IDLE	252					
350	12.9	136	77	71.5	16.2	165	97	IDLE	264					
330	12.1	125	71	IDLE	15.6	161	92	IDLE	277					
310	11.7	123	68	IDLE	15.0	157	88	IDLE	289					
290	11.2	120	64	IDLE	14.4	154	83	IDLE	300					



Appendix A-2: 2D Optimum and Alternate Flight Route used

Figure A-5: Jakarta - Makassar flight routes (Santoso, 2020)

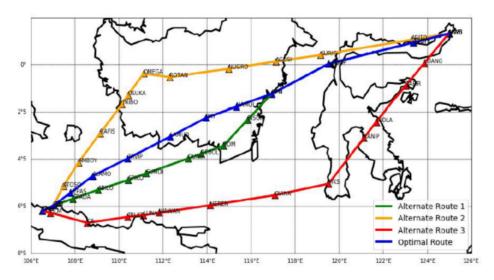
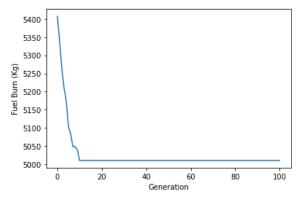


Figure A-6: Jakarta - Manado flight routes (Santoso, 2020)

# Appendix B-1: Result for Jakarta – Makassar flight



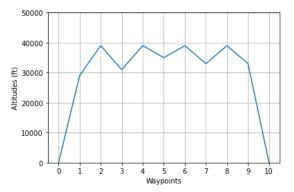




Figure B-2: Vertical Navigation Profile

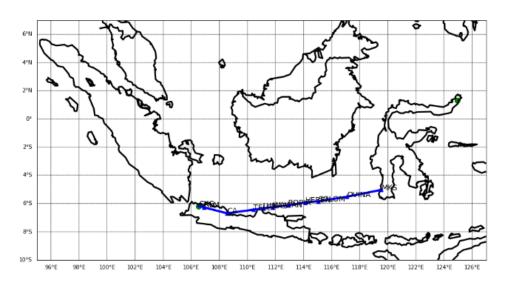
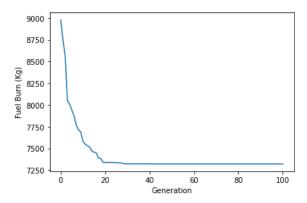


Figure B-3: Route Generated at 100<sup>th</sup> Generation

Appendix B-2: Result for Jakarta – Manado flight



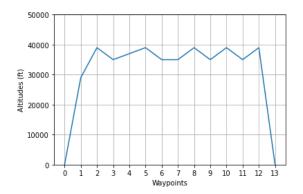


Figure B-4: Fuel Burn per Generation

Figure B-5: Vertical Navigation Profile

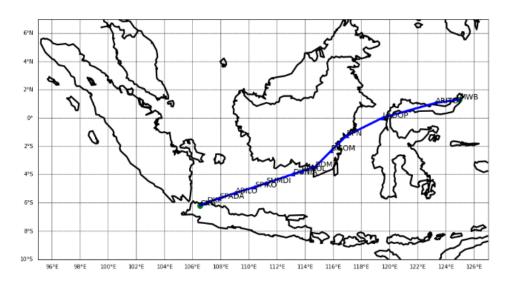


Figure B-6: Route Generated at 100th Generation

# Appendix B-3: Fuel Burn results used for Weight Analysis

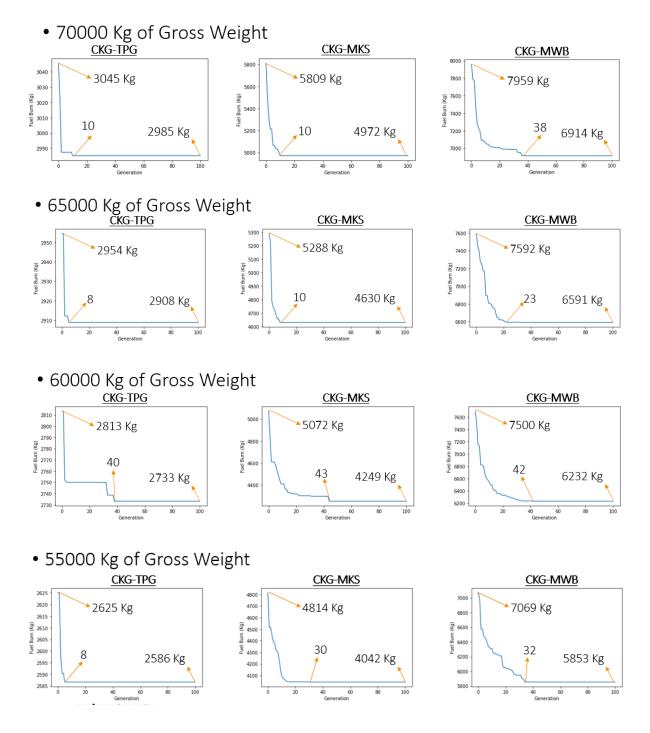


Figure B-7: Result of Fuel Burn per Generation for aircraft weights: 70000Kg, 65000Kg, 60000Kg, 55000Kg